



Hawker® SBS J-16 Aviation Battery
Periodic Maintenance Test and Commissioning Procedure
Part Number 0769-4005

INITIAL OCV TEST AND CHARGING:

1. Prior to testing, measure "as received" battery Open Circuit Voltage (OCV).
2. For any battery that has been stored for an extended period (typically > 12 months):
 - a. **If OCV is $\geq 12.0V$, either the Capacity Test OR the Load Test may be used after steps 3-5 are complete. (See below.)**
 - b. **If OCV is $< 12.0V$, only the Capacity Test should be used following steps 3-5*.**
3. Charge with constant voltage between 14.4V and 15.0V for 6 hours with at least 5A available, at temperatures between +20°C and +30°C.
4. Rest 4 hours at open circuit.
5. Assure OCV is $> 12.9V$ then proceed to either step 6a to conduct Capacity Test or (if allowable per step 2 above) to step 6b to conduct Load Test.

CAPACITY TEST (preferred test for all batteries):

After performing steps 3-5 as shown above:

- 6a. Discharge 12.3A constant current to 9.0V cutoff.
- 7a. If step 6a runs ≥ 48 minutes: repeat steps 3-5 and install in field.
- 8a. If step 6a runs < 48 minutes: repeat step 3 using 12-hour charge time, then repeat steps 4, 5, and 6a.
- 9a. If repeat of step 6a runs ≥ 48 minutes: repeat steps 3-5 and install in field.
- 10a. If repeat of step 6a still runs < 48 minutes: repeat step 3 using 24-hour charge time, then repeat steps 4, 5, and 6a.
- 11a. If repeat of step 6a runs ≥ 48 minutes: repeat steps 3-5 and install in field.
- 12a. If repeat of step 6a still runs < 48 minutes: battery cannot be recovered, must be scrapped/replaced.

*****OR*****

LOAD TEST (battery must have OCV $\geq 12.0V$ prior to step #1):

After performing steps 3-5 as shown above:

- 6b. Load battery with 100A constant current for 15 seconds.
- 7b. If voltage remains $\geq 10.0V$ throughout entire duration of step 6b, proceed to step 9b.
- 8b. If loaded voltage falls below 10.0V** at any point during step 7b, repeat steps 3, 4, 5 and 6b.
 - 8b.i. If minimum voltage is now $\geq 10.0V$: proceed to step 9b.
 - 8b.ii. If minimum voltage is still $< 10.0V$: battery cannot be recovered, must be scrapped/replaced.
- 9b. Rest at least 15 minutes and assure battery OCV is $\geq 12.75V$.
- 10b. No need to recharge battery after load test. Battery is ready to install.

* Load Testing is not as effective for recovering battery health as Capacity Testing, and is therefore not sufficient for batteries with OCV $< 12.0V$.

**A minimum loaded voltage of 10.0V indicates battery is still healthy enough to start engines. A loaded voltage of 10.8V signifies 80% battery health, and a loaded voltage of 11.2V signifies 100% battery health.

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