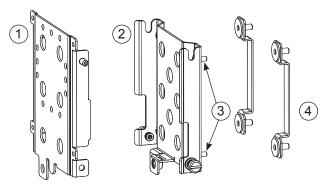


Wi-Fi Radio Mounting Bracket Installation Instructions

Kit Contents (Alpha p/n 746-623-20)			
Item	Description	Part number	Quantity
1	Mounting bracket, top	607-008-B1	1
2	Mounting bracket, bottom	607-006-B1	1
3	Captive screw, M5 x 12mm	630-713-12	4
4	Strap, M5 screw	607-007-B1	2



Torque wrench with #2 Phillips head extension



WARNING! GENERAL AND ELECTRICAL HAZARD

- Exercise EXTREME CAUTION when using tools on the enclosure. Remove equipment, wiring and batteries from the working area.
- Lead-acid batteries contain dangerous voltages, currents and corrosive material. Only authorized personnel can perform battery installation, maintenance, service and replacement.

Tools required

- 3/8" drive hand drill
- 5.5mm (7/32") drill bit
- Brush to remove metal shavings
- Center punch
- Level
- #2 Phillips screwdriver

Attaching the bracket to the enclosure

- 1. Select a device-appropriate exterior mounting location on the enclosure.
- 2. Prepare the work area by removing equipment and wiring from the drilling area.
- 3. Level the bottom plate of the mounting bracket and use the center punch to mark the location of the four mounting holes (see Fig. 1).
- 4. Drill four 5.5mm (7/32") through holes.
- 5. Remove any metal shavings from the inside of the enclosure.
- 6. Attach the mounting bracket bottom plate to the enclosure via the two interior mounting straps (see Fig. 2). Use a #2 Phillips screwdriver to set the screws in place, then use a torque wrench with a #2 Phillips extension to torque the screws to a value of 3.0-4.0 Nm (27-36 in-lb).

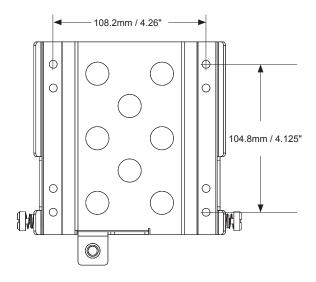


Fig. 1, Mounting hole dimensions

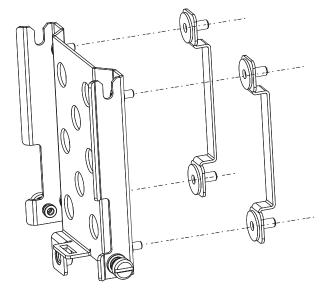


Fig. 2, Attaching mounting plate base to interior straps



Attaching the Wi-Fi device to the bracket

7. Use the appropriate mounting hole pattern (shown as dashed lines in Fig. 3) and attach the Wi-Fi device to the top piece of the mounting bracket. Tighten the fasteners to the manufacturer's recommendations.

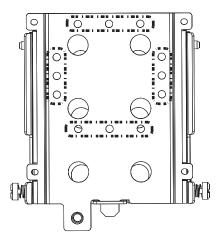


Fig. 3, Mounting holes for Wi-Fi devices

- 8. Slide the top mounting bracket plate onto the bottom plate. Verify the locating pins are seated in their cutouts and the tab is located in its slot.
- 9. Tighten the spring-loaded fasteners.
- 10. The top and bottom plates can be secured via a customer-supplied size M12 security fastener.

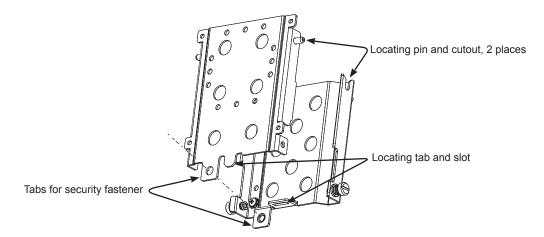


Fig. 4, Attaching the top plate to the bottom plate

- 11. Replace/reconnect any equipment moved in Step 2.
- 12. Connect the Wi-Fi device and validate its installation.
- 13. Secure the enclosure; the procedure is complete.

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